



HALLCOTM
INDUSTRIES, INC.

EASY Bearing Installation Manual:

LIVE FLOORTM CONVEYING SYSTEMS

West Coast USA

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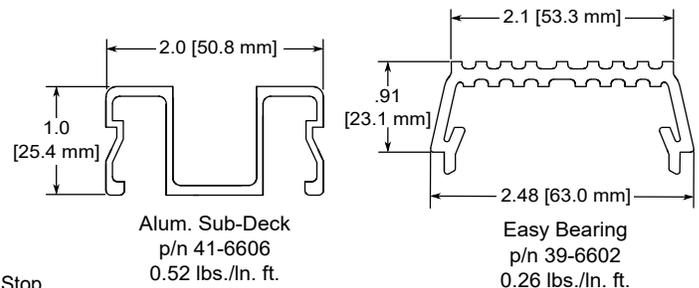
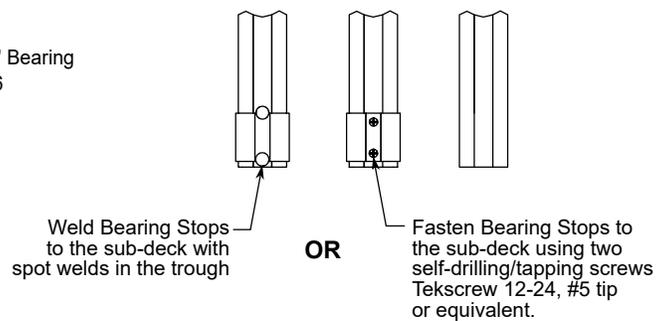
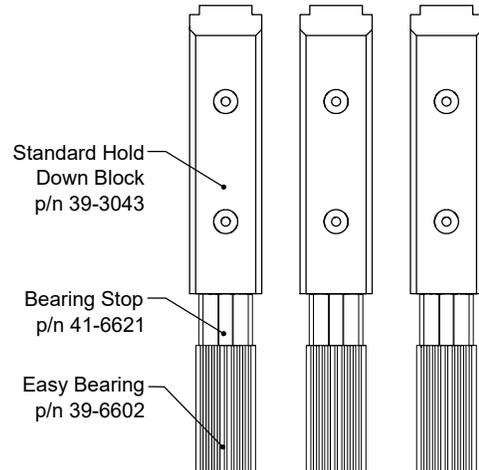
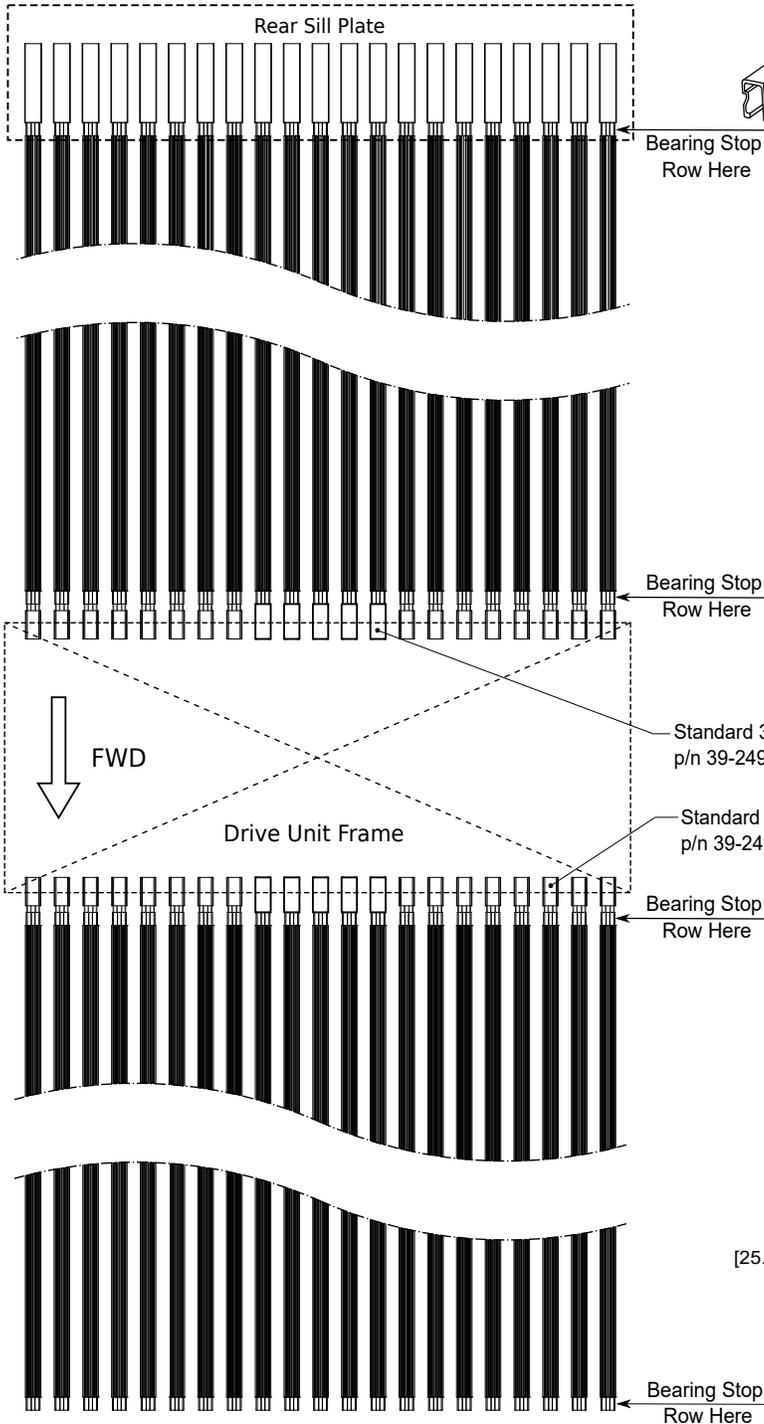
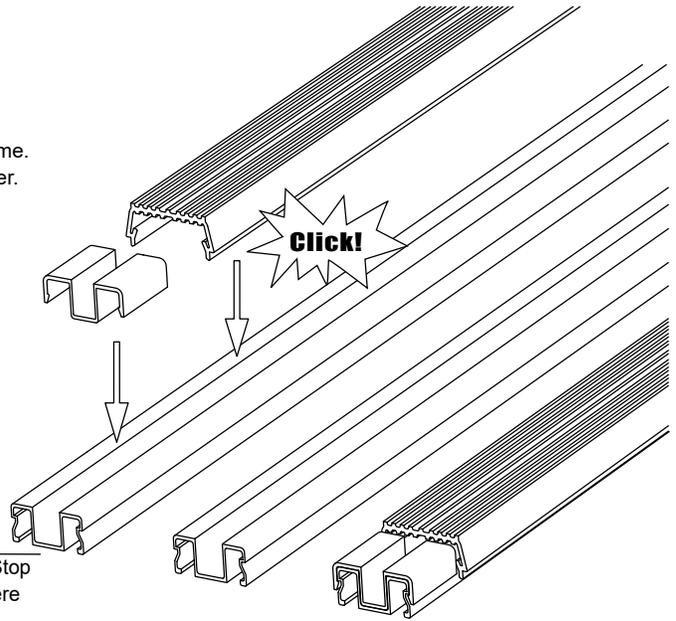
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Easy Bearing Installation

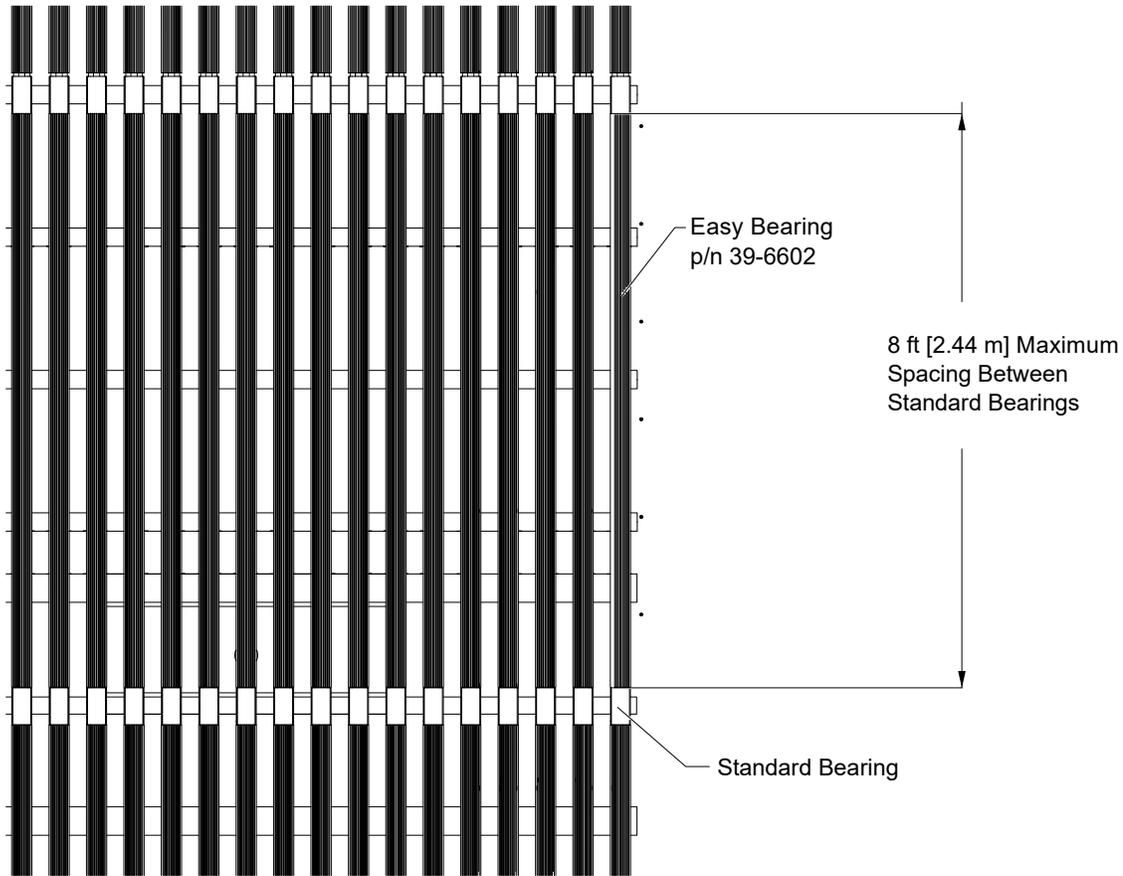
- Install aluminum sub-deck (#41-6606) spacing based on the size and number of slats on your order.
- Install 1 row of bearing stops (#41-6621) on either side of the drive unit frame.
- Install 1 row of bearing stops (#41-6621) each at both front and rear of trailer.

Note: Bearing stops can be welded in place using two spot welds or use two self tapping/drilling screws.

- Install 2" bearings (#39-2486) on CDU frame where shown.
- Install ten 3" bearings (#39-2490) on CDU frame where shown.
- Install standard Hold Down Block (#39-3043) at rear of trailer.
- Install Easy Bearing over all the empty sub-deck. Do not leave any gaps for thermal expansion. The bearing will shrink over time.



Continuous Easy Bearing With Standard Bearings as Stops



No need for any gap
for thermal expansion

